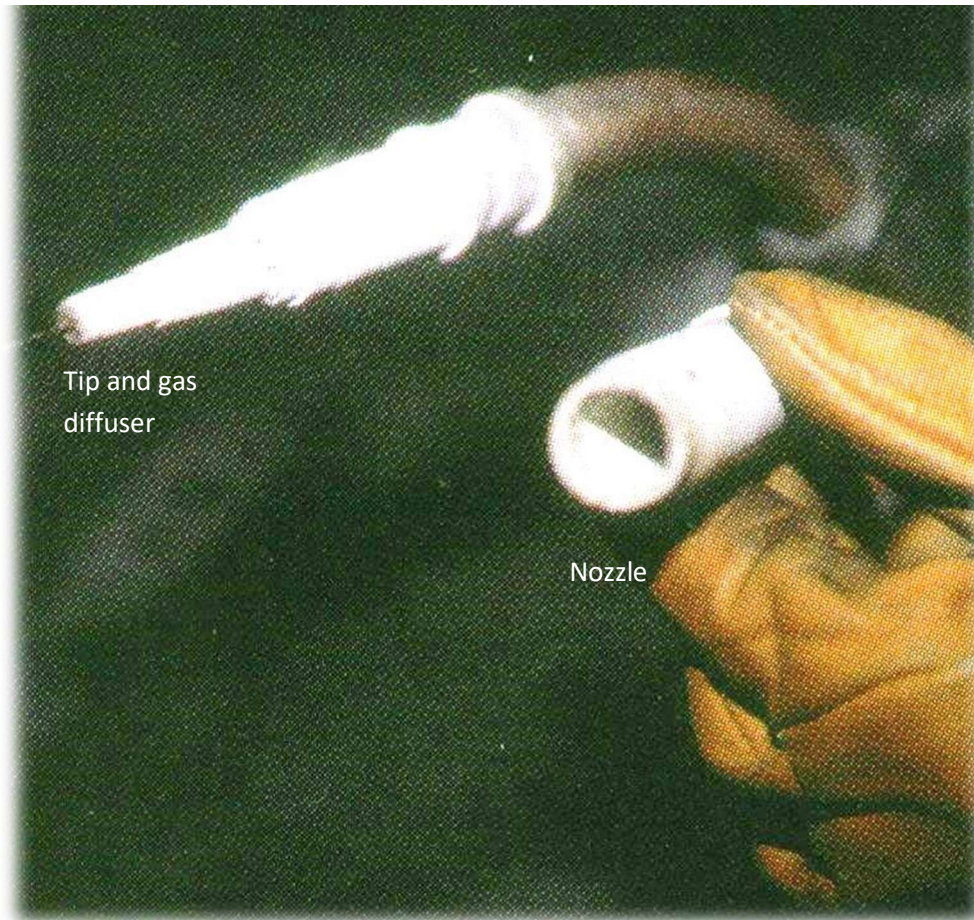


How to Apply BorNiGuard



(see www.borniguard.com/product-information.html for instructive video)

1. Remove the nozzle from the diffuser/tip assembly (see photo).
2. Scour tip, diffuser and nozzle with Scotch Brite to remove oxides from copper/brass and wipe clean other metal surfaces to remove oils or dust for best adhesion. Toluene removes oils effectively.
3. Shake aerosol can for 60 seconds.
4. Apply ceramic anti-spatter on tip, diffuser, nozzle or fixtures etc from 8" distance in thin cross-pattern layers. Spray the difficult areas first, e.g. inside front edge of nozzle, then spray remaining areas. A short spray inside nozzle from back end helps coat the inside to eliminate spatter build up there. Avoid drips and sags.
5. Wait until the film completely dries, about 60 seconds.
6. Re-attach nozzle, advance weld wire and cut off coated portion.
8. **IMPORTANT:** Place the aerosol can at a safe distance away from the welding area.

BorNiGuard is produced by Allchem LLC. For more information please visit www.BorNiGuard.com.